



*Cabinet for Economic Development*

## Kentucky Facilities In Nelson County

May 05, 2011

NUMBER OF FACILITIES:	45
TOTAL FULL-TIME EMPLOYMENT:	4,303

Report Generated By:  
Jessica Carlton  
Phone: 502-564-7140

Data Maintained By:  
Karen Lefler, Business Information Coordinator  
Division of Research & Site Evaluation  
Kentucky Cabinet for Economic Development  
Old Capitol Annex  
300 West Broadway  
Frankfort, KY 40601  
Phone: 502-564-4886, ext. 3309  
Fax: 502-564-0023  
E-Mail: karen.lefler@ky.gov



## **Introduction and Methodology**

The Kentucky industry reports provide a list of facilities (with 10 or more employees) normally associated with Cabinet programs designed to locate and retain industry. Most information is taken directly from surveys completed by each facility or from phone or personal contact with the facility. Survey information is collected on an annual basis. Some facilities do not fully complete the survey instrument and in some cases incorrectly complete surveys. Facility name, address, location, product or service, employment and other information may change and often does change between annual survey attempts. While all attempts are made to capture changes between annual surveys from data provided by facilities, local economic development contacts, media announcements, and Cabinet programs designed to locate and retain industry, no guarantee can be made that changes will be discovered.

## **Disclaimer**

The information provided herein by the Kentucky Cabinet for Economic Development is believed to be accurate but is not warranted and is for informational purposes only. While all attempts are made to insure the correctness and accuracy of information in this report and to make corrections and change errors brought to our attention, no representation or guarantee, express or implied, is made as to the accuracy of the information presented. Any information provided in this report is provided without assurances or warranties and should not be relied upon as fact. The Kentucky Cabinet for Economic Development assumes no liability for the accuracy of the information contained in this report.

## AA Machine Inc

321 Glenwood Drive  
Bardstown, KY 40004

502-350-3881

Industrial machine parts Jisgs,fixtures,Gears. Special Machines

**Full-time Employment:** 5 (2010)

**Established:** 1994

**NAICS Codes:** 332710

**Contact:** Mr. Al Boone, Secy/Treas

## Affordable Truss Inc

225 Dee Head Rd  
New Haven, KY 40051-6148

*P.O. Box 35  
New Haven, KY 40051*

502-549-8629

Wooden floor & roof trusses

**Full-time Employment:** 11 (2010)

**Established:** 1995

**NAICS Codes:** 321213, 321214

**Contact:** Mr. J. W. Nalley, Owner/Pres

## American Fuji Seal Inc

1051 Bloomfield Rd  
Bardstown, KY 40004-9746

502-348-9211

Plastic carriers & bottle labels

**Full-time Employment:** 425 (2010)

**Established:** 1968

**NAICS Codes:** 322221, 326199

**Contact:** Ms. Takato Sonoda, President

## American Greetings Corp

800 American Dr  
Bardstown, KY 40004-9233

502-348-1000

Greeting cards

**Full-time Employment:** 670 (2010)

**Established:** 1984

**NAICS Codes:** 323110, 323111, 511191

**Contact:** Mr. Roger Bias, Human Res Mgr

## Armag Corporation

### Div Nally & Haydon Inc

720 Beechwood Ave  
Bardstown, KY 40004-1812

*40 Lucknow Ct  
Bardstown, KY 40004-2113*

502-348-3987

Steel fabricating: ammunition & explosive storage magazines

**Full-time Employment:** 60 (2010)

**Established:** 1940

**NAICS Codes:** 332312

**Contact:** Mr. David Haydon, President

## B G Machine Inc

2990 New Haven Rd  
Bardstown, KY 40004-9509

502-348-9061

Machine shop: lathe & mill work; CNC, NC & precision machining;  
surface grinding; arc, gas, MIG, TIG & heliarc welding; drilling,  
boring & cutting/custom equipment

**Full-time Employment:** 20 (2010)

**Established:** 1981

**NAICS Codes:** 332710, 333319, 811310

**Contact:** Mr. Pat Wathen, President

## Ballard Lumber & Pallet Co

7945 Loretto Rd  
Loretto, KY 40037-8919

502-348-5404

Pallets & skids, special built pallets

**Full-time Employment:** 3 (2010)

**Established:** 1976

**NAICS Codes:** 321920

**Contact:** Mr. Fabian Ballard, Owner

## Barton 1792 Distillery

### Sazerac North America Inc

300 Barton Rd  
Bardstown, KY 40004

*PO Box 788  
Bardstown, KY 40004-0788*

502-348-3991

Dried grain & whiskey distillation

**Full-time Employment:** 180 (2010)

**Established:** 1940

**NAICS Codes:** 312140

**Contact:** Mr. Johnnie Colwell

## Blend Pak Inc

10039 High Grove Rd  
Bloomfield, KY 40008-0458

*PO Box 458  
Bloomfield, KY 40008-0458*

502-252-8000

Seasoned flour, marinades and rubs, spices and seasoning blends, seasoned coatings, batters, breaders for red meat, poultry, and seafood, gluten free products

**Full-time Employment:** 25 (2010)

**Established:** 1990

**NAICS Codes:** 311822, 311999

**Contact:** Mr. Dan Sutherland, President

## Bloomfield Farms

### Division of Blend Pak Inc

575 Spencer Mattingly Lane  
Bardstown, KY 40004

502-348-1333

Manufacture gluten-free flour products

**Full-time Employment:** 10 (announced)

**Announced:** 2010

**NAICS Codes:**

**Contact:** Mr. Dan Sutherland, President

## Boone's Abattoir Inc

100 Old Bloomfield Pike  
Bardstown, KY 40004-2000

502-348-3668

Ham, sausage, bacon & meat slaughtering & processing

**Full-time Employment:** 25 (2010)

**Established:** 1946

**NAICS Codes:** 311611, 311612

**Contact:** Mr. Jerry Boone, President

## Cemex Construction Materials Atlantic LLC

2095 E John Rowan Blvd  
Bardstown, KY 40004-2028

*40 Lucknow Ct  
Bardstown, KY 40004*

502-348-9533

Crushed limestone

**Full-time Employment:** 15 (2010)

**Established:** 1976

**NAICS Codes:** 212312

**Contact:** Mr. Chad Cornwell, Area Manager

## Chris's Creations Inc

3460 E John Rowan Blvd  
Bardstown, KY 40004-2241

502-348-3689

Custom kitchen cabinets

**Full-time Employment:** 36 (2010)

**Established:** 1976

**NAICS Codes:** 337110

**Contact:** Mr. Chris Ballard, Owner

## Country Gardens

6201 Buchanan  
Bardstown, KY 40004

502-348-1188

Fruits & vegetables distribution

**Full-time Employment:** 2 (2010)

**Established:** 1980

**NAICS Codes:** 424480

**Contact:** Mr. Dick Roby, Owner

## Custom & Specialty Millwork Inc

1015 Deatsville Rd  
Coxs Creek, KY 40013-7614

*PO Box 188  
Hillview, KY 40129*

502-349-1464

Laminated cabinets & store fixtures

**Full-time Employment:** 5 (2010)

**Established:** 1989

**NAICS Codes:** 337215

**Contact:** Mr. Mark Smith, President

## Efficiency Machine LLC

2937 Deatsville Road  
Coxs Creek, KY 40013-7702

502-348-0076

Machine shop

**Full-time Employment:** 2 (2010)

**Established:** 1991

**NAICS Codes:** 332710

**Contact:** Mr. Eric Gies, Co-Owner

## FET Engineering Inc

903 Nutter Dr  
Bardstown, KY 40004-2606

502-348-2130

Nickel molds for the automotive industry

**Full-time Employment:** 30 (2011)

**Established:** 1987

**NAICS Codes:** 333511, 333514

**Contact:** Mr. Seisuki Niwa, Vice Pres

## Flowers Foods Inc

### Flowers Baking Co. of Bardstown, LLC

1755 Parkway Drive  
Bardstown, KY 40004

502-350-4700

Producer and marketer of packaged bakery foods

**Full-time Employment:** 100 (2010)

**Established:** 2009

**NAICS Codes:** 311812

**Contact:** Mr. Billy Donaldson, President

## GBA Office Solutions

622 N 3rd St  
Bardstown, KY 40004-1716

502-348-2765

Offset & letterpress printing; desktop publishing; computer typesetting; glue, perfect, saddle stitch, plastic spiral, side wire, sewn & staple binding; digital printing, wide format color; blueprint reproduction

**Full-time Employment:** 8 (2010)

**Established:** 1981

**NAICS Codes:** 323110, 323119, 323121

**Contact:** Mr. Oran Morton, President

## Glasscock Log & Lumber Inc

2870 Springfield Rd  
Bloomfield, KY 40008-7311

502-252-9408

Timber logging & sawmill

**Full-time Employment:** 12 (2010)

**Established:** 1995

**NAICS Codes:** 113310, 321113

**Contact:** Mr. Mark Glasscock, President

## Heaven Hill Distilleries Inc

1064 Loretto Rd  
Bardstown, KY 40004-2229

PO Box 729  
Bardstown, KY 40004-0729

502-348-3921

Whiskey & distilled spirits bottling, headquarters

**Full-time Employment:** 384 (2010)

**Established:** 1935

**NAICS Codes:** 312140, 551114

**Contact:** Mr. Max L. Shapira, President

## HEC Manufacturing Inc

222 W John Rowan Blvd  
Bardstown, KY 40004-9103

502-331-9500

Custom structural steel fabricating, steel returnable containers (racks or pallets)

**Full-time Employment:** 30 (2010)

**Established:** 1997

**NAICS Codes:** 332312

**Contact:** Mr. Leo Essex, President

## INOAC Packaging Group Inc

901 Nutter Dr  
Bardstown, KY 40004-2604

502-348-5159

Plastic cosmetic bottles

**Full-time Employment:** 150 (2010)

**Established:** 1988

**NAICS Codes:** 326160

**Contact:** Mr. Danny Rossoll, V P

## Irving Materials Inc

601 E John Rowan Blvd  
Bardstown, KY 40004-2044

502-349-1446

Ready-mixed concrete and concrete products

**Full-time Employment:** 9 (2010)

**Established:** 1976

**NAICS Codes:** 327320, 327390

**Contact:** Mr. Jim Spalding, General Mgr

**Jim Beam Brands Co**  
**Beam Global Spirits & Wine**

1600 Lebanon Junction Rd  
Boston, KY 40107-8550

502-833-4611

Whiskey & bourbon distillation

**Full-time Employment:** 69 (2010)

**Established:** 1933

**NAICS Codes:** 312140

**Contact:** Mr. Jeff Conder Sr, VP Operations

**Johnan America Inc**

600 Wilson Parkway  
Bardstown, KY 40004-2073

502-350-0977

Automotive door window regulators and sunroof units

**Full-time Employment:** 92 (2010)

**Established:** 1998

**NAICS Codes:** 336322

**Contact:** Mr. Rex Houck, G M

**Kentucky Bourbon Distillers**

1869 Loretto Rd  
Bardstown, KY 40004-2200

*PO Box 785*  
*Bardstown, KY 40004-0785*

502-348-0081

Bourbon whiskey

**Full-time Employment:** 20 (2010)

**Established:** 1990

**NAICS Codes:** 312140

**Contact:** Ms. M. W. Kulsveen, President

**Kentucky Standard & Standard Communications**

110 W Stephen Foster Ave  
Bardstown, KY 40004-1416

*PO Box 639*  
*Bardstown, KY 40004-0639*

502-348-9003

Newspaper, magazine & specialty publishing, cable TV

**Full-time Employment:** 29 (2010)

**Established:** 1882

**NAICS Codes:** 511110, 511120, 511199

**Contact:** Ms. Jamie Sizemore, Publisher

**Legacy Mold & Tool Inc**

4525 Springfield Rd  
Bardstown, KY 40004-8948

502-348-8151

Tool & die: plastic injection molds, jigs & fixtures

**Full-time Employment:** 3 (2010)

**Established:** 1997

**NAICS Codes:** 326199, 333511, 333514

**Contact:** Mr. Gary Proctor, President

**Mago Construction Co LLC**

1551 E John Rowan Blvd  
Bardstown, KY 40004-2031

*PO Box 669*  
*Bardstown, KY 40004-0669*

502-348-3953

Asphalt & asphalt products, crushed stone, surface & bituminous concrete mixes

**Full-time Employment:** 100 (2010)

**Established:** 1951

**NAICS Codes:** 212319, 324121

**Contact:** Mr. Mark R. Mathis, President

**Mike's Woodworking**

397 Spencer Mattingly Lane  
Bardstown, KY 40004-9103

502-348-8291

Cabinets, vanities

**Full-time Employment:** 33 (2010)

**Established:** 1999

**NAICS Codes:** 337110

**Contact:** Mr. Michael A. Johnson Jr, President

**Mitsuba Bardstown Inc**

**American Mitsuba Corporation**

901 Withrow Ct  
Bardstown, KY 40004-2605

502-348-3100

Windshield wiper, power window & cooling fan motors; cruise control devices

**Full-time Employment:** 100 (2010)

**Established:** 1986

**NAICS Codes:** 335312, 336399

**Contact:** Mr. Atsushi Katakai, Exec V P

## MST Steel Corporation of Kentucky

860 Withrow Ct  
Bardstown, KY 40004-4100

502-350-4100

Slitting & cold-reduction of steel coil

**Full-time Employment:** 14 (2010)

**Established:** 2001

**NAICS Codes:** 331111, 493110

**Contact:** Mr. Richard Thompson, President

## Nally & Haydon LLC

40 Lucknow Ct  
Bardstown, KY 40004-2113

502-348-3926

Crushed limestone & asphalt

**Full-time Employment:** 9 (2010)

**Established:** 1953

**NAICS Codes:** 212319

**Contact:** Mr. David Haydon, President

## Nelson County Industries

900 Nutter Dr  
Bardstown, KY 40004

502-348-2481

Sheltered workshop: contract packaging service

**Full-time Employment:** 6 (2010)

**Established:** 1993

**NAICS Codes:** 339999, 561910, 624310

**Contact:** Mr. Dan Simpson, CEO

## NPR Manufacturing Kentucky LLC

680 Wilson Parkway  
Bardstown, KY 40004

502-350-9270

Manufacture and sell piston rings for vehicles

**Full-time Employment:** 86 (2010)

**Established:** 2007

**NAICS Codes:** 336312

**Contact:** Mr. Tatsuho Yamada, President

## ORBIS Materials Handling Inc

705 Wilson Parkway  
Bardstown, KY 40004

502-331-9900

Collapsible containers

**Full-time Employment:** 153 (2010)

**Established:** 2000

**NAICS Codes:** 325211

**Contact:** Mr. Stuart Hayden, Plant Manager

## Polyair Corporation

300 Spencer Mattingly Ln  
Bardstown, KY 40004-9103

502-348-7020

Manufacture foam packaging materials

**Full-time Employment:** 61 (2010)

**Established:** 1995

**NAICS Codes:** 326150

**Contact:** Mr. Rick Potter, Product Mgr

## Promotional Wood Products

10051 Bellwood Road  
Boston, KY 40107

502-833-4233

Designer and manufacturer of displays, packaging, gift items and custom fabrications and CNC services.

**Full-time Employment:** 13 (2011)

**Established:** 1986

**NAICS Codes:** 337110

**Contact:** Mr. Patrick Hutchens, Manager

## St Martin's Dominican Community

3050 Gap Knob Rd  
New Hope, KY 40052-6927

PO Box 10

New Hope, KY 40052

270-325-3829

Religious periodical publishing & full-color printing

**Full-time Employment:** 18 (2010)

**Established:** 1983

**NAICS Codes:** 323110, 511120

**Contact:** Ms. Mary Francis Musk, Director

## Sykes

227 Kentucky Home Square  
Bardstown, KY 40004

502-350-1200

State-of-the-art in-bound customer service facility for a major telecommunications company

**Full-time Employment:** 450 (2010)

**Established:** 2009

**NAICS Codes:** 519190, 561421

**Contact:** Mr. Persephone James, Site Director

## Vittitow Cabinets Inc

11145 New Haven Rd  
New Haven, KY 40051-6011

502-549-3128

Custom wooden cabinets & raised panel doors

**Full-time Employment:** 27 (2010)

**Established:** 1965

**NAICS Codes:** 321911, 337110

**Contact:** Mr. Jack Vittitow, President

## Synergy Tool & Gauge LLC

1201 Deatsville Rd  
Coxs Creek, KY 40013-7614

502-331-9819

Aluminum based v-shaped hulls and raised chassis for armor of military vehicles

**Full-time Employment:** 27 (2010)

**Established:** 1997

**NAICS Codes:** 333514

**Contact:** Mr. Shawn Bryan, CEO

## Tower Automotive Bardstown Inc

850 Withrow Ct  
Bardstown, KY 40004-2649

502-331-4100

Metal & automotive stampings and assemblies

**Full-time Employment:** 515 (2010)

**Established:** 1994

**NAICS Codes:** 332116, 336370

**Contact:** Mr. Michael Korhumel, Plant Manager

## Trim Masters Inc

### Bardstown Facility

1051 Withrow Ct  
Bardstown, KY 40004-2644

502-349-6000

Automotive door trim and interior parts

**Full-time Employment:** 271 (2010)

**Established:** 1991

**NAICS Codes:** 336360

**Contact:** Mr. Steve Hesselbrock, Plant Manager